

Corporate History

Jun-1970	Founded Takemori Kenma Remodeled 10 m ² storage as a molding/grinding factory for precision press molded parts
Feb-1973	Changed business field from press molded parts fabrication to precision plastic mold design and
Feb-1974	Constructed new factory with 103 m ² floor space
Aug-1980	Changed company name to “Hokuto Seiko, Inc.” to commemorate 10th anniversary of the company
Sept 198	Added new 2-story factory with 664 m ² floor space
Nov-1985	Expanded factory to 109 m ² for molding Added molding fabrication department
Jan-1989	Constructed Kamiyamada factory for molding fabrication
Nov-1990	Changed company name to “Hokuto Seiko Co. Ltd.” as a joint stock company
Nov-1998	Acquired ISO 9001
Oct-2001	Acquired ISO 14001

Company Overview

Business	Design and Manufacturing of various precision plastic molds Molding/Processing/Sales and related businesses
Capital	15 million yen
Officer	President and CEO Matsuo Takemori Senior Managing Ddirector Katsuhiko Takemori Managing Director Ryuichi Takemori
Overall property	Main office 1,353 m ² Kamiyamada Factory 2,092 m ² (as of Jan 1989)
Building area	Main office 823 m ² Kamiyamada Factory 847 m ² (as of Jan 1989)
Employees	Office/34 Factory/26 Total 60 (as of Jul. 2016)
Business Activities	Precision plastic mold design and manufacturing – Various mold fabrication clock and watch parts, electric lighting related appliances, optical instrumentation and various precision parts.
anking relationship	Nagano Shinkin Bank Kamiyamada Branch

Facilities and Equipment

Mold Facility

Machine name	Model	Manufacturer	Quantity
Production Control System	Kanagata-Kun	ShinnihonJyouhouSisutemu	4
3D・CAD・CAM	Pro/E	PTC	2
3D・CAD・CAM	CAM-TOOL	C&C SYSTEMS	1
3D・CAD・CAM	Space-E	NTT DATA ENGINEERING SYSTEMS	2
2D・CAD	Cadian	IT Frontier	4
2D・CAD	One Space Designer	CoCreate	1
flow analysis	Simulation Moldflow	AUTODESK	1
Vertical machining center	V55	Makino Milling Machines	1
Vertical machining center	V56	Makino Milling Machines	1
Vertical machining center	YBM640V3	Yasda MC	1
Vertical machining center	YBM640Vver3	Yasda MC	1
Wire cut EDM	MV1200R	Mitsubishi Electric	2
NC EDM	EDGE2S-A16MA	Makino Milling Machines	1
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Plane grinder	PSG 63DX	Okamoto Seisakusho	1
Plane grinder	PFG-525	Okamoto Seisakusho	1
Plane grinder	MSG-20CM	Mitsui Kosakusho	1
Plane grinder	MSG-200HMD-ECO	Mitsui Kosakusho	1
Milling machine	KSJP-55 etc	Makino Milling Machines,Other	6
Lathe	STRUNGE50	Houwa Sangyo	1
Precision bench lathe	LD8-AB etc	Eguro Machinery	1
High powered milling machine	SP-V28	Sakazaki Machinery	1
Coordinate measuring machine	Crysta-ApexC	Mitsutoyo	1
Toolmaker's microscope	TF-1020F	Mitsutoyo	2
CNC image measurement machine	QS250Z	Mitsutoyo	1
Circular part measuring machine	ROUNDTEST-RA-300	Mitsutoyo	1
Cutting machine	VM420	AMADA	1
Small Hole EDM	RH3525	Mitsubishi Electric	1

Molding Equipment

Model	Manufacturer	Injection capacity	Mold locking force	Quantity
NN30H4000	Niigata Machine Technology	1.4 OZ	30t	1
PS40E	Nissei	2 OZ	40t	1
PS40E	Nissei	0.5 OZ	40t	1
ES400	Nissei	1.1 OZ	40t	1
PS60E	Nissei	3 OZ	60t	2
TR80S2	Sodick	0.9 OZ	80t	1
NEX110-18E	Nissei	7 OZ	110t	2
NEX180-36E	Nissei	10 OZ	180t	1
FN4000	Nissei	10 OZ	180t	1
MD180S-III	Niigata Machine Technology	6 OZ	180t	1
MD180S-IV	Niigata Machine Technology	5 OZ	180t	1
NEX30III	Nissei	1.2 OZ	30t	1
NEX50III	Nissei	2 OZ	50t	1
PS60	Nissei	2.5 OZ	60t	1
KM180C	Kawaguchi	10 OZ	180t	1
DC200-25A	Nissei	7 OZ	200t	1



Hokuto Seikou, Co., Ltd.

<http://www.hokuto-seikou.co.jp>

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